



FIREARMS

**FN SCAR®
16S, 17S AND 20S**

**SECOND GENERATION
AUTOLOADING RIFLE
OWNER'S MANUAL**

Important operating instructions for:

OWNER'S MANUAL – FN SCAR 16S, 17S AND 20S

Second generation FN SCAR® 16S, 17S and 20S Autoloading Rifles

If you have any questions or comments regarding your new firearm, please contact us:

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Columbia, SC 29229 www.fnamerica.com

Please use the space below to record information about your new firearm.

Model _____

Serial Number _____

Purchased From _____

Date of Purchase _____

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1. FOREWORD

We are pleased that you have chosen a second-generation FN SCAR autoloading rifle. The second-generation FN SCAR rifles combine the latest in autoloading rifle design, manufacturing and testing methods to create a rifle worthy of the most demanding operators. The FN SCAR family of firearms represents the highest levels of reliable function, consistent accuracy, comfortable ergonomics and the operating precision and safety expected from an FN firearm. Innovative, unique and robust in design, the rifle is very easy to shoot and maintain. With a reasonable amount of care, your FN SCAR rifle should give you many years of dependable, enjoyable service. In order to take maximum advantage of the many features of your FN SCAR rifle, regularly review this owner's manual. Please contact us if you have any observations or questions regarding the performance or the operation of your rifle.

2. CONTENTS OF THE STORAGE CASE

The rifle, its case and its accessories are supplied in a cardboard shipping container. The contents of the container include:

- Rifle
- Soft Case with inserts
- Magazine
 - SCAR 16S: One 30-round magazine (One 10-round magazine where required by law)
 - SCAR 17S: One 20-round magazine (One 10-round magazine where required by law)
 - SCAR 20S: One 10-round magazine
- Additional Centered Safety Selector Lever
- Offset Charging Handle (see section 21.3 for installation)
- Heat Shield
- Piston Removal Tool
- M-LOK® QD Sling Mount

- M-LOK® Vertical Foregrip (16S/17S)
- Owner's Manual
- Locking device and two keys (Use the locking device when storing and transporting the rifle. Always keep the keys in a safe place.)

3. SAFETY AND WARNINGS

⚠ DANGER

LIKE ALL FIREARMS, IF HANDLED IN A CARELESS OR RECKLESS MANNER, THIS RIFLE CAN BE VERY DANGEROUS. FAILURE TO FOLLOW THE INFORMATION IN THIS OWNER'S MANUAL COULD RESULT IN SERIOUS INJURY OR DEATH. ALWAYS WEAR SAFETY GLASSES AND HEARING PROTECTION WHENEVER YOU ARE SHOOTING. ALWAYS MAKE CERTAIN THAT PERSONS CLOSE TO YOU ARE SIMILARLY PROTECTED. UNPROTECTED EYES MAY BE INJURED BY POWDER, GAS, CARBON RESIDUE, LUBRICANT, METALLIC PARTICLES, OR SIMILAR DEBRIS WHICH MAY EMANATE OCCASIONALLY FROM ANY FIREARM IN NORMAL USE. WITHOUT ADEQUATE HEARING PROTECTION, EXPOSURE TO SHOOTING NOISE CAN PERMANENTLY DAMAGE YOUR HEARING.

For that reason, this firearm has been sold under the express understanding that FN America declines any responsibility and disclaim all liability claims for incidental or consequential damages, injuries, loss of use of property, commercial loss, loss of earnings and profits, resulting in whole or partly from:

- The use of reloaded ammunition
- A discharge with criminal intent or through negligence
- Improper or careless handling
- Unauthorized servicing
- The modification or alteration of the basic firearm design

- The use of non-original parts
- The modification or alteration of the safety devices
- The use of incorrect firearm and ammunition combinations
- The use of non-conforming or unsafe ammunition
- Inadequate care of the firearm (e.g. corrosion, damage)
- Disregard of malfunctions
- Resale in contradiction to legislation
- Other circumstances beyond our direct and immediate control

NOTICE! FN AMERICA RESERVES THE RIGHT TO REFUSE SERVICING A FIREARM WHICH HAS BEEN MODIFIED BY REMOVAL OF METAL FROM THE BARREL, MODIFICATIONS OF THE FIRING MECHANISM AND/OR OTHER PARTS, AND WILL, IN SUCH A CASE, ALWAYS RECOMMEND RESTORING THE FIREARM TO ITS ORIGINAL SPECIFICATIONS. PARTS AND LABOR REQUIRED FOR SUCH A RESTORATION ARE PAYABLE BY THE OWNER OF THE FIREARM.

4. FIREARM SAFETY INFORMATION

⚠ WARNING

FAILURE TO FOLLOW ANY OF THE FOLLOWING WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

As a firearm owner, you accept a set of demanding responsibilities. How seriously you take these responsibilities can be the difference between life and death.

There is no excuse for careless or abusive handling of any firearm. At all times handle this firearm and all other firearms with intense respect for their power and potential danger.

Please read and understand all of the cautions, warnings, notices, proper handling procedures and instructions outlined in this owner's manual before using your new firearm.

1. ALWAYS KEEP THE MUZZLE OF YOUR FIREARM POINTED IN A SAFE DIRECTION EVEN THOUGH YOU ARE CERTAIN IT IS UNLOADED.

Never point any firearm at anything you do not intend to shoot. Be extremely alert and aware of all persons and property within the range of your ammunition.

2. NEVER RELY TOTALLY ON YOUR FIREARM'S MECHANICAL SAFETY DEVICES. LIKE ANY MECHANICAL DEVICE, A SAFETY CAN SOMETIMES FAIL; IT CAN BE JARRED OR INADVERTENTLY MANIPULATED INTO AN UNSAFE CONDITION.

The word safety describes a firearm's trigger block mechanism, sear block mechanism, hammer block mechanism or firing pin block mechanism. Mechanical safeties are designed to place your firearm in a safer status, and no guarantee can be made that the firearm will not fire even if the safety is in the "on safe" position. Mechanical safeties merely aid safe gun handling and are no excuse for pointing your firearm's muzzle in an unsafe direction. See Section 9 for instructions on the operation of this firearm's safety.

Remember, safe gun handling does not stop with your firearm's mechanical safety devices, it starts there. Always treat this firearm with the respect due to a loaded, ready-to-fire firearm.

Some firearms do not have a mechanical safety. Many target firearms, lever-action firearms and rifles do not have manual safety mechanisms. Therefore, it is critical to read and understand the owner's manual for every firearm which explains the safe operation of the firearm.

While it is a good idea to test your firearm's mechanical safety

periodically for proper function, never test the safety while your firearm is loaded or pointed in an unsafe direction.

3. WHENEVER YOU HANDLE ANY FIREARM, OR HAND IT TO SOMEONE, ALWAYS OPEN THE ACTION IMMEDIATELY AND VISUALLY CHECK THE FIREARM'S CHAMBER AND MAGAZINE TO MAKE CERTAIN THAT THE FIREARM IS COMPLETELY UNLOADED.

Make certain the firearm does not inadvertently contain any ammunition. Always keep the chamber empty and the safety in the “on safe” position unless shooting is imminent. If your firearm is equipped with a detachable magazine, be aware that removing the magazine does not mean your firearm is completely unloaded, a cartridge could be in the chamber. Always remove the magazine, open the action, and visually inspect the chamber to make certain the firearm is completely unloaded.

4. ALWAYS WEAR EYE AND HEARING PROTECTION WHEN SHOOTING.

Unprotected, repeated exposure to gunfire can cause hearing damage. Wear ear protectors (shooting earplugs or muffs) to guard against such damage.

Wear shooting glasses to protect your eyes from flying particles. Allow proper distance (eye relief) between a scope and your eye when firing a scoped rifle or shotgun. Do not use unorthodox shooting methods that could cause the rearward travel of the slide or bolt of a firearm to contact your eyes, face or hands. Always keep a safe distance between the muzzle of your firearm and any persons nearby, as muzzle blast, debris and ejecting shells could inflict serious injury. Always wear eye protection when disassembling and cleaning your rifle to prevent the possibility of springs, spring-tensioned parts, solvents or other agents from contacting your eyes.

5. KEEP ALL FIREARMS UNLOADED DURING TRANSPORT, EVEN WHEN STORED IN A HOLSTER, GUN CASE, SCABBARD OR OTHER CONTAINER.

For law enforcement personnel, refer to the procedures of your department on carrying a loaded firearm.

6. DROPPING OR JARRING A LOADED FIREARM CAN CAUSE AN ACCIDENTAL DISCHARGE.

This can occur even with the safety in the “on safe” position or the hammer in the decocked position. Be extremely careful while hunting or during any shooting activity, to avoid dropping any firearm.

7. SHOOTING FROM ELEVATED SURFACES IS DANGEROUS.

Doing so may increase the risk of mishandling a firearm. The following rules should always be observed. Always make certain that the surface being used is safe and stable. Always make certain that your firearm is unloaded when it is being taken up and down from the surface. Always make certain that your firearm is not dropped from the surface, or dropped while it is being taken up or down from the surface. Remember, a loaded firearm may discharge when dropped, even with the safety in the “on safe” position.

8. STORE YOUR FIREARM AND AMMUNITION SEPARATELY, WELL BEYOND THE REACH OF CHILDREN.

Take prudent safeguards to ensure your firearm does not become available to untrained, inexperienced or unwelcome hands. Store all firearms in secure, locked cases or a gun safe. Keep your firearm unloaded when not in use. At all times, comply with local and state laws. For law enforcement personnel, refer to the procedures of your department on storing your firearm.

9. BEWARE OF BARREL OBSTRUCTIONS.

Mud, snow and an infinite variety of other objects may inadvertently lodge in a barrel. It only takes a small obstruction to cause dangerously increased pressures that can damage your firearm and cause serious injury to yourself and others.

BEFORE CHECKING FOR A BARREL OBSTRUCTION, BE CERTAIN YOUR FIREARM IS COMPLETELY UNLOADED, THERE IS NOT A LIVE CARTRIDGE IN THE CHAMBER AND THE SAFETY IS IN THE “ON SAFE” POSITION.

Completely unload the firearm as described in Section 15. After assuring yourself that the firearm is completely unloaded, look through the barrel to be sure it is clear of obstructions. If an obstruction is seen, no matter how small it may be, clean the bore with a cleaning rod and patch as described in Sections 20 of this owner's manual.

10. BE ALERT TO THE SIGNS OF AMMUNITION MALFUNCTION. IF YOU DETECT AN ABNORMAL SOUND OR LIGHT RECOIL WHEN A CARTRIDGE IS FIRED, DO NOT LOAD ANOTHER CARTRIDGE INTO THE CHAMBER.

If your firearm fails to fire, keep the muzzle pointed in a safe direction for a minimum of 30 seconds. Carefully open the action and remove the cartridge from the chamber, and completely unload the firearm as described in Section 15. If the primer is indented, the defective cartridge should be disposed of in a way that cannot cause harm. If the primer is not indented, your firearm should be examined by the FN Service Center, or a qualified gunsmith and the cause of the malfunction corrected before further use. Only after you have cleared the cartridge from the chamber and completely unloaded the firearm, glance down the barrel to make sure that there are no obstructions in the barrel. If there is an obstruction, completely clear the barrel before loading and firing again. Failure to follow these instructions can cause extensive damage to your firearm and possible serious injury to yourself and others.

11. NEVER INSERT A CARTRIDGE OF THE INCORRECT CALIBER INTO ANY FIREARM.

The caliber of your firearm is marked on the barrel. Store all cartridges of different calibers in completely separate and well-marked containers. Never store cartridges of mixed calibers in a common container or in your pockets. See Section 11 for more information on the correct ammunition for your firearm.

12. EXAMINE EVERY CARTRIDGE YOU PUT IN YOUR FIREARM.

FN America assumes no responsibility for the use of unsafe or improper firearm and ammunition combinations, or damage or injury caused by damaged ammunition. It is your responsibility to read and heed all warnings in this owner's manual and on ammunition boxes. See Section 11 for more information on the correct ammunition for your firearm.

13. USE ONLY AMMUNITION MADE TO SAAMI (SPORTING ARMS AND AMMUNITION MANUFACTURERS' INSTITUTE) OR NATO STANDARDS. DO NOT USE HANDLOADED, RELOADED OR STEEL-CASED AMMUNITION.

The barrel and action of this rifle have been made with substantial safety margins over the pressures developed by established U.S. commercial loads. Nevertheless, FN America can assume no liability for incidents which occur through the use of cartridges of nonstandard dimensions or that develop pressures in excess of standards established by SAMMI or the North Atlantic Treaty Organization (NATO).

14. MAKE SURE OF ADEQUATE VENTILATION IN THE AREA THAT YOU DISCHARGE A FIREARM. LEAD EXPOSURE CAN OCCUR FROM DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION.

Lead is a substance that has been known to cause birth defects, reproductive harm and other serious injury. Wash hands thoroughly after exposure to ammunition or after cleaning a firearm.

15. DO NOT PULL THE TRIGGER ON AN EMPTY CHAMBER: THE CHAMBER MAY NOT BE EMPTY!

While dry firing will not harm the rifle, doing so risks an accidental discharge. Treat every firearm with the respect due to a loaded firearm, even though you are certain the firearm is unloaded. ***Before dry firing any firearm, ensure it has been completely cleared: the magazine removed, chamber inspected for the presence of any ammunition.*** Keep the firearm pointed in a safe direction while dry firing.

16. KEEP YOUR FINGERS AWAY FROM THE TRIGGER AT ALL TIMES UNTIL SHOOTING IS IMMINENT.

17. BE SURE OF YOUR TARGET AND BACKSTOP, PARTICULARLY DURING LOW LIGHT PERIODS.

Know the range of your ammunition. Never shoot at water or hard objects.

18. ALWAYS UNLOAD YOUR FIREARM'S CHAMBER BEFORE CROSSING A FENCE, CLIMBING A TREE, JUMPING A DITCH OR NEGOTIATING OTHER OBSTACLES.

Never place your firearm on or against a fence, tree, car or other similar object. For law enforcement personnel, refer to the procedures of your department.

19. BE DEFENSIVE AND ON GUARD AGAINST UNSAFE GUN HANDLING AROUND YOU AND OTHERS.

Don't be timid when it comes to gun safety. If you observe other shooters violating any of these safety precautions, politely suggest safer handling practices.

20. BE CERTAIN YOUR FIREARM IS UNLOADED BEFORE CLEANING.

Because so many gun accidents occur when a firearm is being cleaned, special and extreme care should be taken to be sure your firearm is unloaded before disassembly, cleaning and reassembly. Keep ammunition away from the cleaning location. Never test the mechanical function of any firearm with live ammunition.

21. TEACH AND SUPERVISE FIREARMS SAFETY TO ALL MEMBERS OF YOUR FAMILY, ESPECIALLY TO CHILDREN AND NON-SHOOTERS.

Closely supervise newcomers to the shooting sports. Encourage enrollment in hunting and shooting safety courses.

22. NEVER DRINK ALCOHOLIC BEVERAGES OR TAKE ANY TYPE OF DRUGS BEFORE OR DURING SHOOTING.

Your vision, motor skills and judgment could be dangerously impaired, making your gun handling unsafe to you and to others. Consult your physician for personalized medical advice.

23. READ AND HEED ALL WARNINGS IN THIS OWNER'S MANUAL, ON AMMUNITION BOXES AND WITH ALL ACCESSORIES THAT YOU INSTALL ON YOUR FIREARM.

It is your responsibility to secure the most up-to-date information on the safe handling procedures for your FN firearm. We assume no liability for incidents which occur when unsafe or improper rifle accessories or ammunition combinations are used.

24. PRACTICE PERIODIC MAINTENANCE, AVOID UNAUTHORIZED SERVICING.

Your firearm is a mechanical device which will not last forever, and as such, is subject to wear and requires periodic inspection, adjustment and service. FN firearms should be serviced by the FN America Product Service Center in Columbia, SC. We cannot and do not assume any responsibility for injuries suffered or caused by unauthorized servicing, alterations or modifications of FN firearms.

25. WE RESERVE THE RIGHT TO REFUSE SERVICE ON FIREARMS THAT HAVE BEEN ALTERED, ADDED TO OR SUBSTANTIALLY CHANGED.

Removal of metal from the barrel or modifications of the firing mechanism and/or operating parts may lead to a refusal of service on such firearms. We will charge the owner for parts and labor to return the firearm to original FN specifications.

DO NOT, UNDER ANY CIRCUMSTANCES, ALTER THE TRIGGER, SAFETY OR OTHER PARTS OF THE FIRING MECHANISM OF THIS OR ANY OTHER FIREARM. FAILURE TO OBEY THIS WARNING MAY RESULT IN INJURY OR DEATH TO YOURSELF OR OTHERS.

BE CAREFUL!

FIGURE 1

SCAR 17S

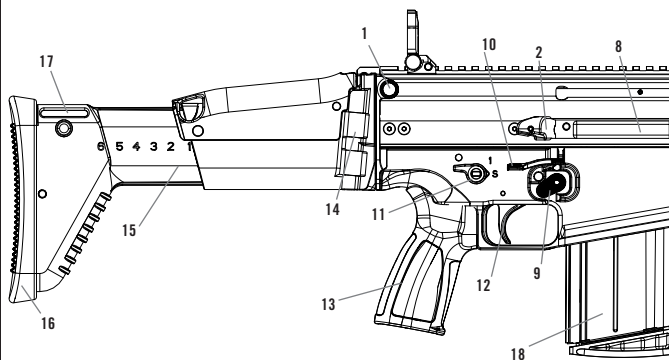
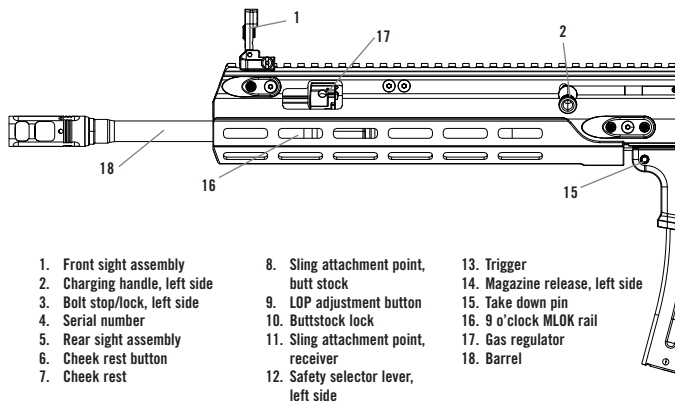
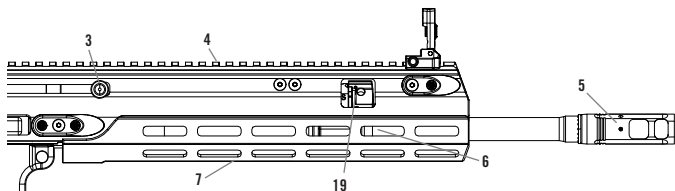


FIGURE 2

SCAR 16S





- | | | |
|-------------------------------------|---------------------------------|---------------------------------------|
| 1. Sling attachment point, receiver | 8. Ejection port | 14. Buttstock hinge |
| 2. Deflector, buttstock lock | 9. Magazine release, right side | 15. Buttstock |
| 3. Charging handle, right side | 10. Bolt stop/lock, right side | 16. Butt pad |
| 4. 12 o'clock STANAG rail | 11. Safety selector, right side | 17. Sling attachment point, buttstock |
| 5. Muzzle device | 12. Trigger | 18. Magazine |
| 6. 3 o'clock MLOK rail | 13. Pistol grip | 19. Gas regulator |
| 7. 6 o'clock MLOK rail | | |

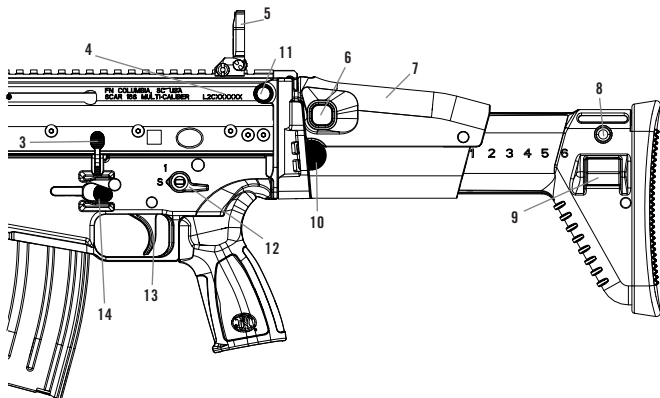


FIGURE 3

SCAR 20S Right

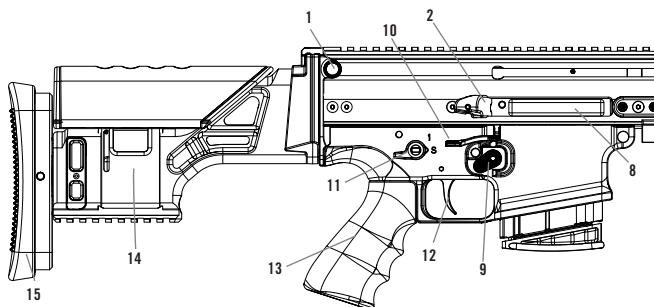
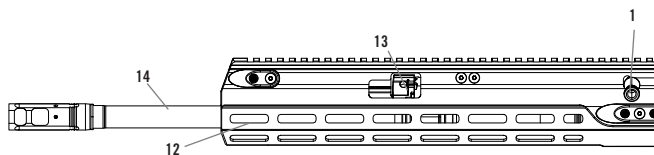
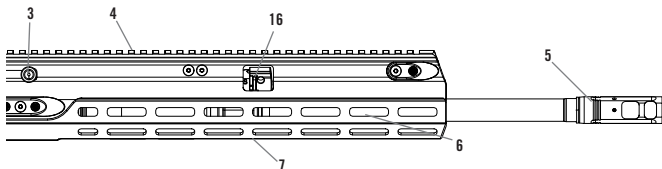


FIGURE 4

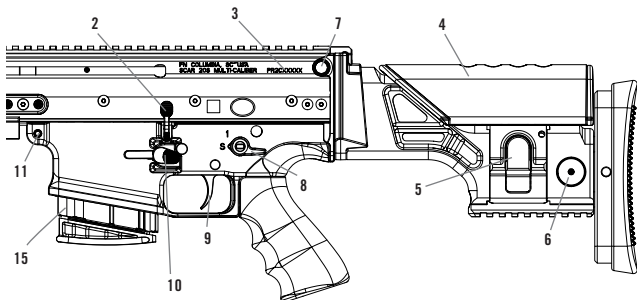
SCAR 20S Left



- | | | |
|-------------------------------------|-------------------------------------|--------------|
| 1. Charging handle, left side | 8. Safety selector lever, left side | 15. Magazine |
| 2. Bolt Stop/Lock, left side | 9. Trigger | |
| 3. Serial number | 10. Magazine release, left side | |
| 4. Cheek rest | 11. Take down pin | |
| 5. Cheek rest button | 12. 9 o'clock MLOK rail | |
| 6. LOP Adjustment Button | 13. Gas regulator | |
| 7. Sling attachment point, receiver | 14. Barrel | |



- | | | |
|-------------------------------------|---------------------------------|-----------------------|
| 1. Sling attachment point, receiver | 8. Ejection port | 15. Butt pad assembly |
| 2. Deflector | 9. Magazine release, right side | 16. Gas Regulator |
| 3. Charging Handle, right side | 10. Bolt Stop/Lock, right side | |
| 4. 12 o'clock STANAG rail | 11. Safety selector, right side | |
| 5. Muzzle device | 12. Trigger | |
| 6. 3 o'clock MLOK rail | 13. Pistol grip | |
| 7. 6 o'clock MLOK rail | 14. Buttstock | |



5. DESCRIPTION AND OPERATION

5.1. DESCRIPTION

The FN SCAR is a gas-operated, semi-automatic repeating rifle. The newest FN SCAR rifles are a direct result of a decade of advancements in design and manufacturing delivering a rifle that is easier to use and extremely reliable. FN SCAR rifles have been advanced using innovative design and manufacturing techniques, extensive materials testing, real-world research and end user assessments from operators worldwide. This relentless pursuit of improvement has culminated in the next generation of advanced FN SCAR rifles.

All FN SCAR rifles and carbines now feature a longer and slimmer fore-end with M-LOK attachment points making the FN SCAR series even more user-friendly and adaptive. Improved operating controls are fully ambidextrous and easier to use. The addition of a hydraulically-buffered and modular bolt carrier softens recoil and keeps the rifle on target. Improved single and two-stage triggers provide enhanced trigger control. Increased sling mounting options, rear stock options, and pistol grip adaptability also elevate the legendary FN SCAR to new heights of performance and user adaptability.

5.2. OPERATION

When the trigger is pulled, the firing pin strikes the primer of the cartridge, resulting in the rifle firing. Gases from the fired cartridge travel down the barrel with some diverted into the gas regulator. The gases impart energy onto the short-stroke gas piston, pushing it to the rear. The gas piston contacts the front of the bolt carrier moving it to the rear. During the rearward movement of the bolt, the empty cartridge case is ejected out of the ejection port. If there is a cartridge in the magazine, the bolt then returns forward by the force of the recoil spring, picks up a cartridge from the magazine and loads it into the chamber, ready to be fired. If there is not a cartridge in the magazine during this movement, the bolt catch/release engages, and the bolt remains locked in the rearmost, open position.

With cartridges in the magazine and chamber, and the safety selector in

the “off safe” position, the rifle will fire a single round with each successive pull of the trigger until the magazine and chamber are empty. When the last round has been fired, the bolt will lock in the rearmost, open position. This allows for fast, convenient reloading.

6. NOMENCLATURE

In conventional firearm terminology the position and movement of parts are described as they occur with the firearm horizontal and in normal firing position, i.e., the muzzle is forward or in front; the buttstock is rearward or to the rear; the trigger is below or underneath; the barrel is upward or on top. For general parts nomenclature, refer to Figures 1 through 4.

7. SERIAL NUMBER

The serial number is located on the left side of the receiver, just below the upper rail. Record the serial number at the front of this owner's manual for future reference.

8. INITIAL CLEANING

⚠ WARNING

WEAR EYE PROTECTION WHEN ASSEMBLING AND DISASSEMBLING YOUR RIFLE TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS OR OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

Various exposed metal parts of this rifle have been coated at the factory with a rust preventative compound. Before using the rifle, clean the anti-rust compound from the inside of the barrel, receiver, bolt and the action and chamber areas with military-grade cleaner or lubricant as explained in Section 20.1.

If your rifle is to be stored, it is acceptable to leave the rust preventative compound on the rifle and keep it in its original packaging. Never fire a newly purchased rifle before cleaning it first. If the rifle contains hardened grease or other substances that you cannot remove, have the rifle checked by your dealer or departmental armorer. For law enforcement personnel, refer to the procedures of your department.

9. OPERATION OF THE SAFETY SELECTOR

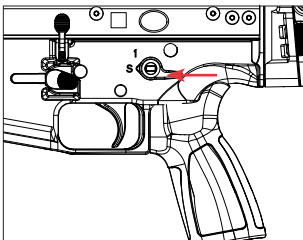
⚠WARNING

ALWAYS KEEP THE SAFETY SELECTOR IN THE “ON SAFE” POSITION UNLESS SHOOTING IS IMMINENT. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

SCAR rifles utilize an ambidextrous safety selector located on the trigger module just behind and above the trigger. This location allows the safety selector to be easily manipulated with the thumb of the firing hand. With the safety selector in the “S” position, the rifle is in the “on safe” position, and rearward movement of the trigger is completely blocked (Figure 5).

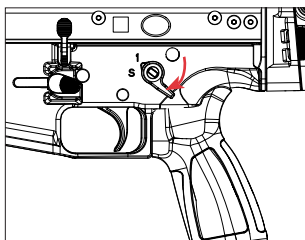
With the safety selector in the “1” position the rifle is “off safe” and ready to fire (Figure 6).

FIGURE 5



Safety shown in the “on safe” position.

FIGURE 6



Safety selector in the “off safe”, ready to fire position.

10. BOLT RELEASE AND LOCK

⚠ WARNING

WHEN USING THE BOLT RELEASE, ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AND KEEP YOUR FINGERS AWAY FROM THE TRIGGER. UNLESS SHOOTING IS IMMINENT, ALWAYS REMOVE THE MAGAZINE FROM THE RIFLE BEFORE CLOSING THE BOLT TO PREVENT INADVERTENTLY LOADING A CARTRIDGE FROM THE MAGAZINE INTO THE CHAMBER.

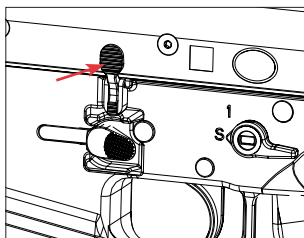
MAKE SURE YOUR FINGERS ARE SAFELY AWAY FROM THE EJECTION PORT AT ALL TIMES WHEN THE BOLT IS LOCKED OPEN AND WHEN THE BOLT IS RELEASED TO AVOID PINCHING THEM WHEN THE BOLT CLOSSES.

FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

10.1. BOLT RELEASE FUNCTION

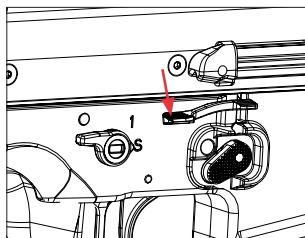
The bolt release is located on both sides of the rifle, just above the magazine release. It can be operated from either side. The bolt release automatically engages after the last cartridge in the magazine has been fired and locks the bolt to the rear, open position.

FIGURE 7



Bolt release, left side.

FIGURE 8



Bolt release, right side.

10.1.1. LEFT SIDE FUNCTION

To release the bolt when no magazine is in the rifle and the bolt is locked to the rear, press in on the top of the bolt release (Figure 7), or pull the charging handle to the rear to disengage the bolt release and then release the charging handle. This will allow the bolt to return to the forward position.

10.1.2. RIGHT SIDE FUNCTION

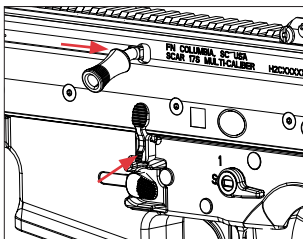
To release the bolt when no magazine is in the rifle and the bolt is locked to the rear, press down on the bolt release (Figure 8), or pull the charging handle to the rear to disengage the bolt release and then release the charging handle. This will allow the bolt to return to the forward position.

10.2. BOLT LOCK FUNCTION

10.2.1. LEFT SIDE FUNCTION

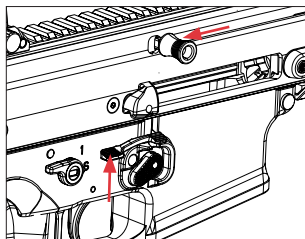
The bolt release can also be used to lock the bolt in the rearward position when the magazine is removed. To lock the bolt in the open or rear position, pull the charging handle all the way to the rear and press in on the bottom portion of the left-side bolt release (Figure 9).

FIGURE 9



Bolt stop / lock, left side

FIGURE 10



Bolt stop / lock, right side

10.2.2. RIGHT SIDE FUNCTION

The bolt release can also be used to lock the bolt in the rearmost position when the magazine is removed. To lock the bolt in the open or rear position, pull the charging handle all the way to the rear and press upward on the right-side bolt release (Figure 10).

11. AMMUNITION

⚠ WARNING

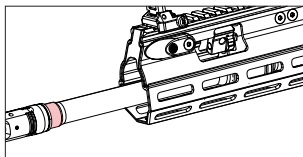
DO NOT USE AMMUNITION OTHER THAN WHAT IS DESIGNED FOR USE IN YOUR SCAR RIFLE. EXAMINE EVERY CARTRIDGE YOU PUT IN YOUR FIREARM.

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER HANDLING AMMUNITION.

The barrel and action of this rifle have been made with substantial safety margins over the pressures developed by established American loads. However, we assume no responsibility for incidents which occur through the use of cartridges of nonstandard dimension or those developing pressures in excess of NATO or SAAMI (Sporting Arms and Ammunition Manufacturers' Institute) established standards.

To verify the caliber/cartridge your FN SCAR is chambered in, refer to the caliber marking located on the barrel near the muzzle. See Figure 11. Only use factory-made ammunition that matches this description.

FIGURE 11



Location for caliber marking on barrel.

12. MAGAZINE CAPACITY

The FN SCAR 16S, 17S and 20S magazines are unique for the rifles and should not be used in other rifles. No other magazine type should be used in your rifles. The specialized designs make the magazine highly reliable and result in easy maintenance and cleaning.

FN SCAR 16S rifles have a standard magazine capacity of 30 rounds.

FN SCAR 17S rifles have a standard magazine capacity of 20 rounds.

FN SCAR 20S rifles have a standard magazine capacity of 10 rounds.

FN SCAR 17S and 20S rifles share the same magazine pattern.

Some jurisdictions limit the magazine capacity to 10 rounds. All FN SCAR rifles sold in those jurisdictions will be shipped with limited capacity magazines in compliance with local or state law. Make sure you have verified the capacity of your magazine before loading it in your rifle.

13. LOADING

WARNING

WHEN LOADING YOUR RIFLE ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION, ALWAYS PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION AND KEEP YOUR FINGERS AWAY FROM THE TRIGGER. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

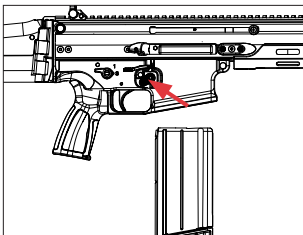
DO NOT CARRY YOUR RIFLE WITH A CARTRIDGE IN THE CHAMBER TO AVOID ACCIDENTAL DISCHARGE. WHEN FIRING IS NO LONGER IMMINENT, PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION, REMOVE THE MAGAZINE AND UNLOAD THE CHAMBER AS EXPLAINED IN SECTION 15.1. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

13.1. FILLING THE MAGAZINE

⚠ WARNING

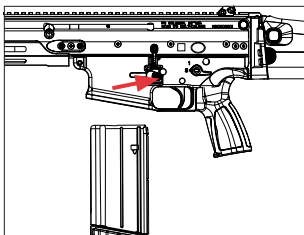
DO NOT INSERT THE MAGAZINE INTO THE RIFLE, NOR LOAD A CARTRIDGE INTO THE CHAMBER, UNLESS SHOOTING IS IMMINENT.

FIGURE 12



Magazine release, right side.

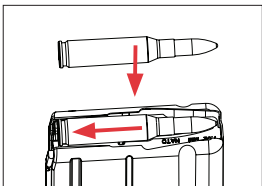
FIGURE 13



Magazine release, left side.

1. Make sure the safety selector is in the “on safe” position as explained in Section 9 and the muzzle is pointed in a safe direction.
2. Press the ambidextrous magazine release located just in front of the trigger guard. The right magazine release is shown in (Figure 12), the left magazine release is shown in (Figure 13). Remove the magazine with your free hand.
3. Pull the bolt completely rearward, lock the bolt in the open position as explained in Section 10.2., and inspect the chamber to make sure it is empty. Return the bolt to the forward, closed position.
4. Load the cartridges into the magazine by placing a cartridge on the top of the retaining lips and, with your thumb, push it straight down against the force of the

FIGURE 14



Filling the magazine.

follower spring until it locks into position under the retaining lips (Figure 14). Continue to fill the magazine in this manner. Care should be exercised in positioning each cartridge so that its base is flush with the rear of the magazine. If the nose of a cartridge protrudes beyond the front of the magazine, it could cause feeding problems or interfere with the insertion of the magazine into the rifle.

13.2. LOADING THE CHAMBER FROM THE MAGAZINE

⚠ WARNING

WHEN LOADING YOUR RIFLE, ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AND PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. KEEP YOUR FINGERS AWAY FROM THE TRIGGER. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

1. Make sure the safety selector is in the “on safe” position as explained in Section 9 and the muzzle is pointed in a safe direction.
2. Lock the bolt in the open or rear position by pulling the charging handle all the way to the rear and pressing inward on the bottom portion of the left-side bolt release or pressing upward on the right-side bolt release. (Section 10.2, Figures 9 and 10).
3. Insert the loaded magazine into the magazine well until it locks in place.
4. If shooting is imminent, a cartridge can now be moved from the magazine to the chamber by pulling back fully on the charging handle and releasing it. Alternatively, chambering a cartridge can also be done by pressing on the top of the left-side bolt release or downward on the right-side bolt release and allowing the bolt to move forward into battery. If the bolt is not allowed to close in this manner, there is a possibility that it will not close completely, preventing the rifle from firing.

5. Push forward on the charging handle, using it as a forward assist to ensure the bolt is locked and the round is properly chambered.

⚠️WARNING

THE RIFLE IS NOW READY TO FIRE BY MOVING THE SAFETY SELECTOR TO THE “OFF SAFE” POSITION AND PULLING THE TRIGGER.

14. FIRING

⚠️WARNING

NEVER CHAMBER A CARTRIDGE OR MOVE THE SAFETY SELECTOR FROM THE “ON SAFE” POSITION UNLESS SHOOTING IS IMMINENT. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

14.1 FIRING PROCEDURES

1. Make sure the safety selector is in the “on safe” position as explained in Section 9 and the muzzle is pointed in a safe direction.
2. Load a cartridge into the chamber as explained previously. With a cartridge in the chamber, you need only to move the safety selector to the “off safe” position to make the rifle ready for firing. Do not move the safety selector to the “off safe” position unless shooting is imminent.

⚠️WARNING

THE RIFLE IS NOW READY TO FIRE BY MOVING THE SAFETY SELECTOR TO THE “OFF SAFE” POSITION AND PULLING THE TRIGGER. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY.

3. When ready to fire, move the safety selector into the “off safe” position, take aim and squeeze the trigger.

⚠WARNING

DURING EXTENDED SHOOTING SESSIONS OR RAPID FIRING, THE FIREARM CAN BECOME EXTREMELY HOT. WEAR GLOVES TO PREVENT BURNING YOUR HANDS. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY.

4. After a cartridge has fired, the bolt and bolt carrier will automatically move rearward, eject the empty case, then return forward, chambering a loaded cartridge from the magazine. Because fired cases are ejected to the right side, bystanders should not stand to the right of the shooter.

NOTICE! THE CHARGING HANDLES ON CURRENT AND PREVIOUS FN SCAR RIFLES EQUIPPED WITH NON-RECIPROCATING CHARGING HANDLE (NRCH) WILL NOT MOVE AS THE RIFLE CYCLES.

5. This operation is repeated each time you pull the trigger until the last cartridge from the magazine has been fired. If shooting is no longer imminent, immediately place the safety selector in the “on safe” position. See “Unloading” in Section 15 for more information.
6. After the last cartridge is fired, the bolt will lock in the rearward position. If you wish to continue shooting, you can reload the rifle by removing the empty magazine and inserting a loaded magazine as described previously. After reloading the magazine, if shooting is imminent, you can chamber a cartridge and resume firing by pulling the charging handle fully rearward and releasing it, or by pressing the ambidextrous bolt release (Section 10.1, Figures 7 and 8) and then pushing forward on the charging handle, using it as a forward assist to ensure the bolt is locked and the round is properly chambered. If your rifle is to be put away and stored, do not reload the rifle or magazine. The chamber and magazine must remain empty when storing your rifle.

⚠WARNING

AFTER FIRING, OR WHEN SHOOTING IS NO LONGER IMMINENT, IMMEDIATELY PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

EVEN WITH THE BOLT OPEN AFTER SHOOTING, DO NOT ASSUME THE RIFLE IS UNLOADED. ALWAYS INSPECT THE CHAMBER, BARREL, FEED MECHANISM AND MAGAZINE TO BE CERTAIN THE RIFLE IS COMPLETELY UNLOADED. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH

⚠WARNING

THE INSTALLATION OF A SOUND SUPPRESSOR (SILENCER) ON A FIREARM WILL AFFECT THE OPERATING CHARACTERISTICS OF THAT FIREARM, MAY INTERFERE WITH THE SAFE AND RELIABLE OPERATION OF THE FIREARM, AND COULD RESULT IN FIREARM DAMAGE, PERSONAL INJURY OR DEATH. THE ACTUAL EFFECT ON THE FIREARM IS DEPENDENT ON THE COMBINATION OF FIREARM DESIGN, SUPPRESSOR DESIGN, AND AMMUNITION TYPE USED.

A properly installed forward-venting suppressor, such as the FN QD556 and QD762, on your SCAR rifle will not affect the warranty of your rifle. For best results, FN recommends carefully selecting a suppressor and ammunition combination that limits back pressure (down the bore) and has minimal impact on operating characteristics of your rifle. Indicators of a rifle running too fast as a result of an improper suppressor are increased recoil or “kick”, increased gas at the ejection port and or ejection of spent casings further and forward of the shooter’s position when compared to a non-suppressed rifle.

FN will warranty manufacturing defects when your SCAR is used in

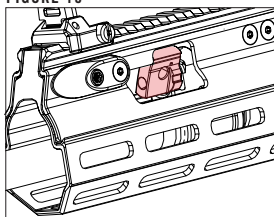
conjunction with a properly installed forward-venting suppressor. FN will not warranty damage caused to your SCAR from improperly installed suppressors or muzzle devices or use of suppressors that do not limit back pressure. Aftermarket muzzle devices and suppressors must be installed by qualified gunsmiths and bore concentricity must be checked before use.

14.2. ADJUSTING THE GAS REGULATOR

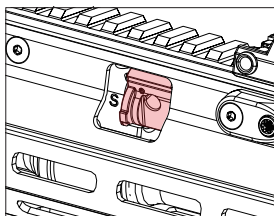
The gas regulator and piston on the FN SCAR are designed to keep excess carbon from accumulating on the bolt carrier assembly. Most of the carbon buildup is blown out of the vent hole in the front of the regulator. It is recommended that the gas regulator be cycled 2-3 times prior to placing it on the required setting. This will ensure the gas regulator is on the correct setting and that it continues to move freely. Positions of the gas regulator as viewed from the muzzle end:

1. 2 o'clock setting - For standard operation (Figure 15).
2. 10 o'clock setting - Suppressed operation. Does not guarantee safe and reliable operation with all suppressors (Figure 16).
3. 3 o'clock setting - Disassembly, cleaning, and reassembly (Figure 17).

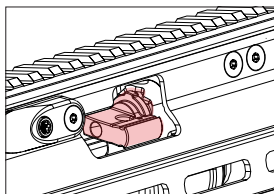
FIGURE 15



Gas Regulator in 2 o'clock position - Standard



Gas Regulator in 10 o'clock position - Suppressed



Gas Regulator in 3 o'clock position - Disassembly

14.3. MALFUNCTIONS

If your rifle experiences a malfunction, such as the failure to fully eject a fired cartridge case, perform the following operation to clear the rifle.

1. Immediately place the safety selector in the “on safe” position as explained in Section 9 and keep the muzzle pointed in a safe direction.
2. Remove the magazine from the rifle as explained in Section 13.1.
3. Pull the charging handle to the rear to completely eject the cartridge case.
4. Inspect and ensure the gas regulator is in the correct position as shown explained in Section 14.2 and if necessary, clean and lubricate the rifle as outlined in Section 20.

15. UNLOADING

⚠WARNING

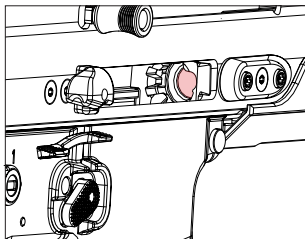
WHEN UNLOADING YOUR RIFLE ALWAYS PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION AND REMOVE THE MAGAZINE. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AND YOUR FINGERS AWAY FROM THE TRIGGER. LOCK THE BOLT IN THE OPEN POSITION AS EXPLAINED IN SECTION 10.2. INSPECT THE CHAMBER AND BARREL CAREFULLY TO BE SURE ALL LIVE CARTRIDGES ARE CLEARED FROM THE FIREARM. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

15.1. UNLOADING THE RIFLE

1. Make sure the safety selector is in the “on safe” position as explained in Section 9 and the muzzle is pointed in a safe direction.
2. Press the ambidextrous magazine release and remove the magazine.
3. Extract and eject any live cartridge that may be in the chamber by

pulling rearward on the charging handle to draw the bolt to its rearmost, open position and pressing the ambidextrous bolt lock as explained in Section 10.2. Please note that the bolt will not automatically lock in the rearward position when the magazine is removed or when a loaded magazine is present. As a good safety practice, hold the bolt open and visually inspect the chamber to be absolutely certain a live cartridge is not present (Figure 18).

FIGURE 18



Empty chamber.

4. With the magazine removed and the chamber empty, close the bolt. Make certain the safety selector is in the “on safe” position and properly store your rifle.

15.2. UNLOADING THE MAGAZINE

Unload the magazine by pushing the cartridges, one at a time, forward and out of the magazine.

16. BUTTSTOCK MODULE

⚠ WARNING

BEFORE PERFORMING STOCK ADJUSTMENT PROCEDURES, PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. REMOVE THE MAGAZINE, LOCK OPEN THE BOLT AS EXPLAINED IN SECTION 10.2 AND MAKE CERTAIN THE CHAMBER IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

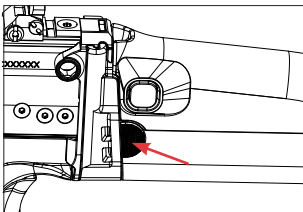
16.1. SCAR 16S/17S CARBINE BUTTSTOCK MODULE

The SCAR 16S/17S carbine buttstock module has side-folding capabilities and is adjustable for length of pull (LOP) and cheek rest height to allow the stock to be adjusted to fit the size of the user.

16.1.1. FOLDING THE CARBINE BUTTSTOCK MODULE

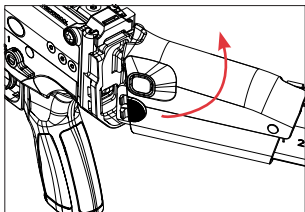
1. Press the buttstock lock to release it from the backplate (Figure 19).
2. Fold the buttstock to the right (Figure 20).

FIGURE 19



Press the buttstock lock.

FIGURE 20



Fold the buttstock.

3. Lock the buttstock by applying slight pressure to the buttstock, ensuring the buttstock locking notch engages the shell deflector (Figure 21).

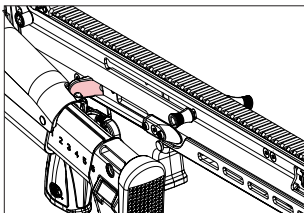
16.1.2. UNFOLDING THE BUTTSTOCK MODULE

1. Firmly grasp buttstock and unlock it from the shell deflector by pulling down and away from the receiver (Figure 22).
2. Fold the buttstock to the left with enough force to ensure a positive lock into the backplate.
3. Inspect buttstock to ensure a positive lock.

16.1.3. ADJUSTING LENGTH OF PULL (LOP)

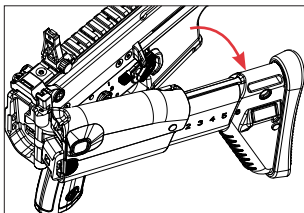
To adjust the length of pull (LOP), press the LOP adjustment button

FIGURE 21



Carbine buttstock folded.

FIGURE 22

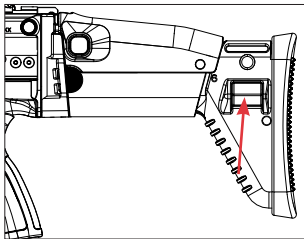


Unfold carbine buttstock.

(Figure 23) and push or pull buttstock module to change LOP as desired (Figure 24).

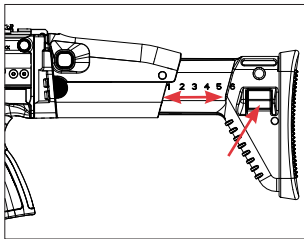
Adjustments are numbered 1 through 6. Each adjustment is equal to .50" for a total of 2.50" of LOP adjustment. After adjusting LOP, check to see that the LOP adjustment lock is fully engaged by pulling or pushing on the rear of the stock.

FIGURE 23



Carbine buttstock LOP button.

FIGURE 24

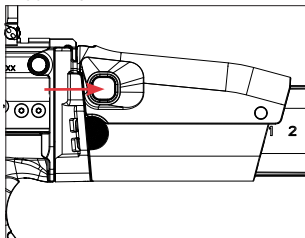


Adjusting carbine buttstock LOP.

16.1.4. ADJUSTING THE CHEEK REST HEIGHT

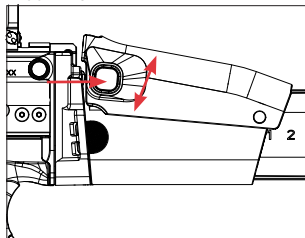
To adjust the cheek rest height, press the cheek rest button (Figure 25) and push or pull the cheek rest down or up to the desired position (Figure 26). Raising the cheek rest will provide an additional 0.51" of comb height. After adjusting the cheek rest to the desired setting,

FIGURE 25



Carbine buttstock cheek rest button

FIGURE 26



Carbine buttstock cheek rest adjustment

check to see that the cheek rest button is fully engaged by pulling up or pushing down on the cheek rest.

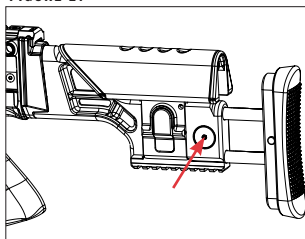
16.2 SCAR 20S SSR BUTTSTOCK MODULE

The FN SCAR 20S SSR buttstock module has been designed for precision shooting typically done in the prone position. It is adjustable for length of pull (LOP) and cheek rest height to fit the size of the operator in different positions with their specific optics.

16.2.1. ADJUSTING LENGTH OF PULL (LOP)

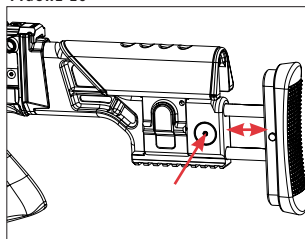
To adjust the length of pull (LOP), press the LOP adjustment button (Figure 27) and push or pull butt pad assembly to change LOP as desired (Figure 28). Each increment of adjustment is equal to

FIGURE 27



SSR stock LOP button.

FIGURE 28



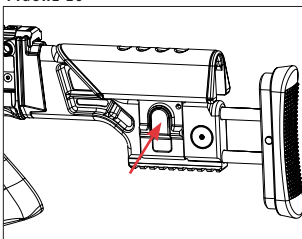
SSR stock LOP adjustment.

approximately .25" (5mm) for a total of 1.75" (45mm) of LOP adjustment. After adjusting LOP, check to see that the LOP adjustment lock is fully engaged by pushing in on the rear of the stock.

16.2.2. ADJUSTING THE CHEEK REST HEIGHT

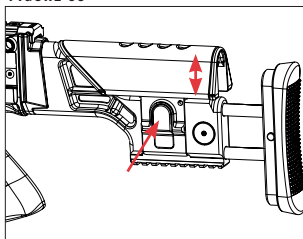
To adjust the cheek rest height, press the cheek rest button (Figure 29) and push or pull the cheek rest up or down to the desired position (Figure 30). Raising the cheek rest will provide an additional 1.1" (28mm) of comb height. After adjusting the cheek rest to the desired setting, check to see that the cheek rest lock is fully engaged by pushing down on the cheek rest.

FIGURE 29



SSR stock cheek rest button.

FIGURE 30



SSR stock cheek rest adjustment.

17. SIGHTS

The FN SCAR 16S and 17S come with a front and rear sight mounted from the factory.

For an explanation of the sighting system and zeroing the sights, please reference the sight manual included with your rifle.

18. MOUNTING ACCESSORIES

⚠WARNING

BEFORE MOUNTING OR REMOVING ANY ACCESSORIES, PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. REMOVE THE MAGAZINE, LOCK OPEN THE BOLT AS EXPLAINED IN SECTION 10.2. AND MAKE CERTAIN THE CHAMBER IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

The FN SCAR receiver is machined with a STANAG rail for optics mounting on top, along with 5 rows of M-LOK slots on the fore-end. Take care when mounting optics or other accessories so that they do not interfere with the normal operation of the rifle. Follow your accessory's instructions for mounting and ensure there is enough clearance between the accessory and the rifle to avoid malfunctions.

Slings can be mounted to the movable QD Sling Mount included with the FN SCAR on the fore-end and the QD sling cups on the receiver rear plate. FN SCAR 16S and 17S rifles with the standard carbine rear stock have additional sling mounting locations near the butt pad.

19. DISASSEMBLY

⚠WARNING

BEFORE PERFORMING DISASSEMBLY PROCEDURES, PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. REMOVE THE MAGAZINE, LOCK OPEN THE BOLT AS EXPLAINED IN SECTION 10.2 AND MAKE CERTAIN THE CHAMBER IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

⚠️WARNING

WEAR EYE PROTECTION WHEN DISASSEMBLING AND CLEANING YOUR RIFLE TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS OR OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

***NOTICE!* THIS RIFLE IS A SPECIALIZED, FINELY FITTED MECHANISM. YOU MAY DAMAGE IT BEYOND REPAIR OR LOSE SMALL PARTS BY ATTEMPTING TO DISASSEMBLE THE INNER MECHANISM ASSEMBLIES. IF FURTHER DISASSEMBLY FOR SERVICE OR CLEANING IS REQUIRED, PLEASE CONTACT THE FN SERVICE CENTER IN COLUMBIA, SOUTH CAROLINA, FOR FURTHER INSTRUCTION.**

***NOTICE!* THE FOLLOWING DISASSEMBLY PROCEDURES ARE DESIGNED TO BE PERFORMED WITH FINGER PRESSURE ONLY AND NO TOOLS ARE REQUIRED. IF YOU CANNOT COMPLETE THE DISASSEMBLY PROCEDURES DESCRIBED WITHOUT THE USE OF TOOLS, STOP AND CONTACT FN SERVICE CENTER IN COLUMBIA, SOUTH CAROLINA, FOR FURTHER INSTRUCTION.**

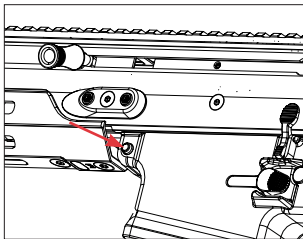
19.1. REMOVAL OF THE TRIGGER MODULE

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Push in on the takedown pin from the left side (Figure 31) and pull it out to the right until it stops (Figure 32).

IMPORTANT: THE TAKEDOWN PIN IS CAPTIVE AND CANNOT BE REMOVED COMPLETELY FROM THE TRIGGER MODULE.

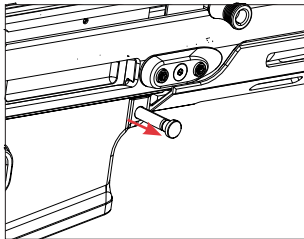
3. Push the trigger module forward, releasing it from the from the backplate (Figure 33).
4. Pull down to remove the trigger module from the receiver (Figure 34).

FIGURE 31



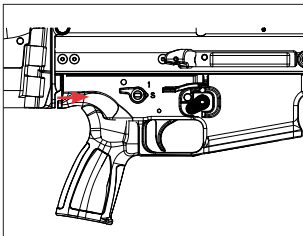
Push takedown pin.

FIGURE 32



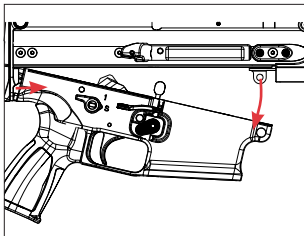
Takedown pin out.

FIGURE 33



Push trigger module forward.

FIGURE 34

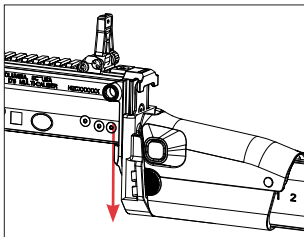


Remove trigger module.

19.2. REMOVAL OF THE BUTTSTOCK MODULE

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Remove the trigger module as explained in Section 19.1.
3. Push the buttstock module downward and off the receiver assembly backplate (Figure 35).

FIGURE 35

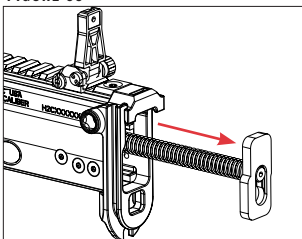


Remove the buttstock module.

19.3. REMOVAL OF THE MOVING PARTS ASSEMBLY

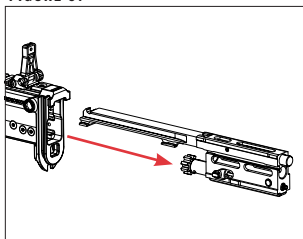
1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Remove the trigger module as explained in Section 19.1 and the buttstock module as explained in Section 19.2.
3. Remove recoil spring / guide rod assembly by pulling it out of the rear of the receiver (Figure 36).
4. While leaving the charging handle fully forward, reach inside of the receiver and slide the bolt carrier assembly out of the rear of the receiver (Figure 37). Separate the bolt carrier body from the bolt carrier front rail (Figure 38)

FIGURE 36



Remove recoil spring / guide rod assembly.

FIGURE 37

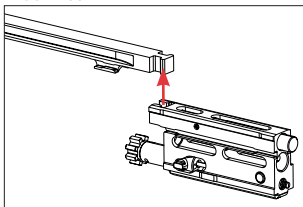


Remove bolt carrier assembly.

Alternately, while holding the charging handle in the forward, locked position, the entire bolt carrier assembly can be removed from the rear of the receiver by placing your hand at the rear of the receiver and raising the muzzle, allowing the bolt carrier body and front rail to slide out into your hand.

5. Pull the charging handles rearward until they align with the rear most opening in the charging handle slots. Remove both charging handles by pulling them out (Figure 39).

FIGURE 38



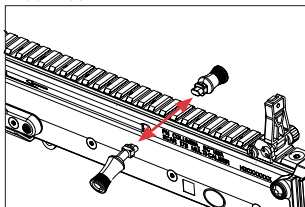
Separate bolt carrier from bolt carrier front rail.

6. Reaching inside the receiver, slide the charging sled out of the rear of the receiver (Figure 40). Do not disassemble the charging sled beyond this point.

19.4. DISASSEMBLY OF THE MOVING PARTS ASSEMBLY

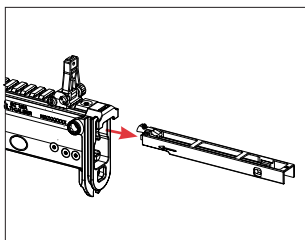
1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Remove the trigger module as explained in Section 19.1.
3. Remove the buttstock module as explained in Section 19.2.
4. Remove moving parts assembly as explained in Section 19.3.
5. Push the firing pin retaining pin out of the bolt carrier body from right to left by using the corner of

FIGURE 39



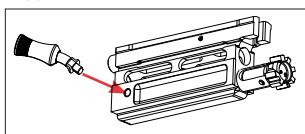
Remove charging handles

FIGURE 40



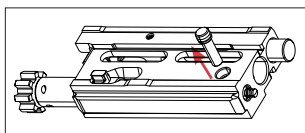
Remove charging sled.

FIGURE 41A



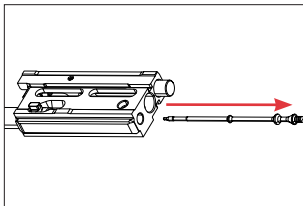
Remove firing pin retaining pin.

FIGURE 41B



Remove firing pin retaining pin.

FIGURE 42



Remove the firing pin.

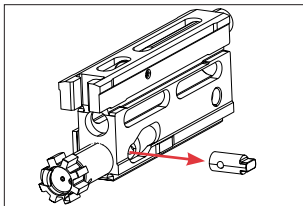
one of the charging handles (Figure 41 A-B) or a punch.

6. Remove the firing pin from the rear of the bolt carrier body (Figure 42).
7. Remove the bolt cam pin from the left side of the bolt (Figure 43).
8. Remove the bolt from the front of the bolt carrier body (Figure 44). Do not disassemble the bolt assembly. Do not disassemble the buffer from the bolt carrier body.

19.5. REMOVAL OF THE GAS REGULATOR AND GAS PISTON

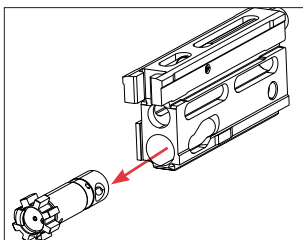
1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Remove the trigger module as explained in Section 19.1.

FIGURE 43



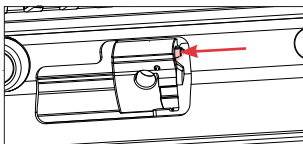
Remove the cam pin.

FIGURE 44



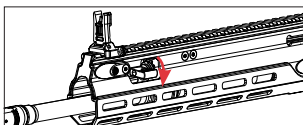
Remove the bolt assembly.

FIGURE 45A



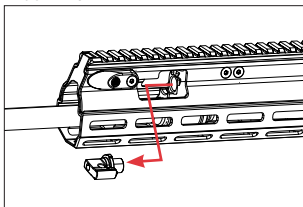
Push gas regulator detent.

FIGURE 45B



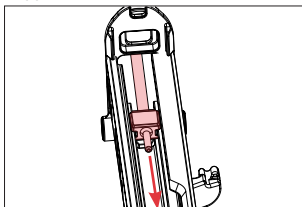
Turn gas regulator to 3 o'clock.

FIGURE 46



Remove the gas regulator.

FIGURE 47

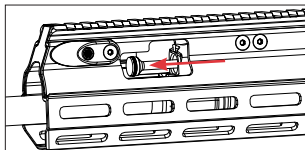


Insert piston removal tool from the rear of the receiver.

3. Remove the buttstock module as explained in Section 19.2.
4. Remove the moving parts assembly as explained in Section 19.3.
6. If installed, remove the heat shield from the receiver window as explained in Section 22.2. This will allow for easier access to the gas regulator and piston.
7. Turn the gas regulator to the 2 o'clock position as explained in Section 14.2.
8. Use a small flathead screwdriver or similar tool to push in on the gas regulator detent and turn the gas regulator clockwise to the 3 o'clock position (Figure 45 A-B).
9. Remove the gas regulator towards the front (Figure 46) of the gas block and out of the opening in the receiver
10. Place the muzzle down on a soft surface. Attach the piston removal tool to a cleaning rod (8-32 threads) and guide it into the rear of the receiver on the upper interior rails (Figure 47). Push the piston removal tool forward in the receiver until the tool comes into contact with the rear of the piston.

11. Softly tap until the body of the piston removal tool touches the rear of the gas block. At this point, the piston can be removed from the front of the gas block through the window in the receiver (Figure 48).

FIGURE 48



Push piston out.

NOTICE! DO NOT TAKE YOUR FIREARM'S ACTION APART BEYOND WHAT IS EXPLAINED IN THIS OWNER'S MANUAL. THIS IS A SPECIALIZED, FINELY FITTED MECHANISM; ANY ATTEMPT TO DISASSEMBLE THE INNER MECHANISM MAY DAMAGE IT FOR LIFE. IF FURTHER DISASSEMBLY FOR SERVICE OR CLEANING IS REQUIRED, PLEASE CONTACT THE FN SERVICE CENTER IN COLUMBIA, SOUTH CAROLINA, FOR FURTHER INSTRUCTION.

20. CLEANING AND LUBRICATION

⚠ WARNING

BEFORE PERFORMING CLEANING PROCEDURES, PLACE THE SAFETY SELECTOR IN THE "ON SAFE" POSITION. REMOVE THE MAGAZINE, LOCK OPEN THE BOLT AS EXPLAINED IN SECTION 10.2 AND MAKE CERTAIN THE CHAMBER IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

WEAR EYE PROTECTION WHEN DISASSEMBLING AND CLEANING YOUR RIFLE TO PREVENT SPRINGS, SPRING-LOADED PARTS, SOLVENTS OR OTHER AGENTS FROM CONTACTING YOUR EYES; FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY. KEEP ALL AMMUNITION AWAY FROM THE CLEANING AREA. NEVER TEST THE MECHANICAL FUNCTION OF YOUR RIFLE WITH LIVE AMMUNITION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

20.1. CLEANING PROCEDURES

Your FN SCAR 16S/17S/20S will function better, more reliably and be more accurate over a longer period of time if it is properly maintained and kept clean. Clean your firearm after every day of shooting, and more often if it becomes excessively dirty during your shooting session. A minimum cleaning includes wiping down the firearm and lubricating key parts. Regular maintenance will also include cleaning the barrel and gas system. If you encounter a function problem, be sure to give your firearm a thorough cleaning to see if it solves the problem before contacting the FN Service Center in Columbia, South Carolina, or a qualified gunsmith.

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9.
2. Disassemble the rifle as explained in Section 19.
3. Inspect the chamber and bore for powder fouling. A normal amount of powder residue can be expected and is not serious. It can usually be removed with a patch and military-grade cleaner or lubricant.

Use a rifle cleaning rod with a brass jag and patch large enough for a snug fit in the bore. Apply a small amount of military-grade cleaner or lubricant and insert the rod and patch into the barrel from the breech end and run it back and forth several times. Care should be exercised to ensure that the cleaning rod does not strike the crown of the muzzle, as damage to this area can adversely affect the accuracy of the rifle. If, or when, fouling should become heavy, it can be removed with a bronze bore brush. Dip or spray the brush with military-grade cleaner or lubricant and scrub the chamber and bore until the fouling is removed.

To prevent bronze bristles from breaking off, the brush should be pushed completely through the barrel before being withdrawn.

If necessary, clean the chamber and locking lugs using a M16 style chamber brush sized for the chamber. Properly apply military-grade cleaner or lubricant to the brush and insert it into the chamber. Rotate the brush in a clockwise direction several times and remove.

NOTICE! DO NOT USE A STAINLESS-STEEL BRUSH TO CLEAN THE BORE. IT COULD DAMAGE THE CHROME PLATING.

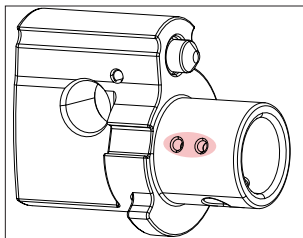
4. After all fouling has been removed, the chamber and bore should be wiped dry. When the bore is dry, pass a patch that is lightly lubricated with military-grade cleaner or lubricant through it for preservation.
5. Inspect the barrel and chamber to be certain no patches have inadvertently been left in them. Remove any that remain.
6. Use a small brush or rag to remove dirt and foreign matter from inside the receiver and other parts of the action. Lightly lubricate all moving parts with military-grade cleaner or lubricant.
7. Use a small brush and military-grade cleaner or lubricant to clean the bolt, bolt carrier body, bolt carrier rail and charging sled. Wipe dry and reassemble.
8. Use a cleaning cloth to clean the gas piston. It may be necessary to use a bronze bristle brush to remove carbon build up from the piston.

NOTICE! DO NOT APPLY LUBRICANT TO THE GAS PISTON, GAS REGULATOR OR GAS BLOCK, THESE COMPONENTS ARE NOT TO BE LUBRICATED IN ANY WAY. USING LUBRICATION IN THE GAS SYSTEM COULD DAMAGE YOUR RIFLE.

9. Inspect the gas ports in the gas regulator to ensure they are free of debris and carbon build-up. If the ports are fouled, it may be necessary to use a dental pick to remove carbon build up (Figure 49).

10. Wipe all exposed metal surfaces with a lightly oiled cloth making

FIGURE 49



Gas regulator holes.

certain that all finger marks are removed. Finger marks provide a place where moisture can accumulate. The metal of the firearm should receive a light film of oil any time it has been exposed to weather or handling.

20.2. CLEANING THE TRIGGER MODULE

The trigger has been adjusted at the factory to provide a short, crisp pull consistent with safety and reliability. It is recommended that no attempt be made to change the weight of pull of the trigger.

NOTICE! DO NOT ALTER OR ATTEMPT TO DISASSEMBLE ANY PART OF THE TRIGGER MODULE.

If any service of the trigger module or bolt becomes necessary, contact the FN Service Center in Columbia, SC (Section 24) or contact your departmental armorer for further instruction.

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as in Section 9.
2. Remove the trigger module as explained in Section 19.1.
3. After removing the trigger module, place the safety selector in the “off safe” position.
4. Release the hammer by placing your thumb over the hammer and pulling the trigger. Be sure to keep tension on the hammer and lower it slowly to the forward resting position.

NOTICE! NEVER ALLOW THE HAMMER TO SLAM FORWARD, THIS MAY DAMAGE THE TRIGGER MODULE.

5. Perform any cleaning of the parts and receiver cavity as necessary. We suggest cleaning the trigger group with a polymer-safe aerosol gun cleaner. Allow it to dry and then very lightly lubricate the trigger and hammer contact points.

NOTICE! DO NOT USE TOO MUCH LUBRICANT. EXCESSIVE LUBRICATION COULD INTERFERE WITH THE FUNCTION OF YOUR RIFLE.

20.3. CLEANING THE MAGAZINE



WEAR EYE PROTECTION WHEN CLEANING THE MAGAZINE TO PREVENT SOLVENT, DEBRIS OR OTHER AGENTS FROM CONTACTING YOUR EYES, RESULTING IN INJURY.

FN does not recommend disassembling the magazine. Frequently inspect magazines to determine the need for cleaning as lubricant and dirt will gradually collect in the mechanism.

1. Clean the magazine by spraying it with a polymer-safe aerosol gun cleaner that will not adversely affect the follower or corrode the metal components. Spray the magazine with this solvent, both inside and out, to loosen debris.
2. Drain the solvent and residue from inside the magazine.
3. Use compressed air to dry the magazine or allow it to air dry and lightly oil.

21. ASSEMBLY

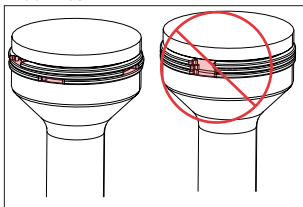
21.1. INSTALLATION OF THE GAS PISTON AND GAS REGULATOR

NOTICE! DO NOT APPLY LUBRICANT TO THE GAS PISTON, GAS REGULATOR OR GAS BLOCK INTERIOR, THESE COMPONENTS ARE NOT TO BE LUBRICATED IN ANY WAY. USING LUBRICATION IN THE GAS SYSTEM COULD DAMAGE YOUR RIFLE.

1. Ensure that the notches in the gas rings of the piston are not aligned (Figure 50).
2. Insert the gas piston into the gas block with the gas rings towards the muzzle.
3. Install the gas regulator, using a flat screw driver or a punch push in on

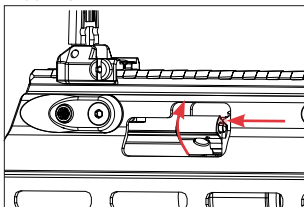
the gas regulator detent, and rotate counterclockwise to the 2 o'clock position (Figure 51).

FIGURE 50



Piston rings.

FIGURE 51

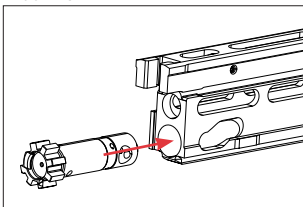


Install gas regulator.

21.2. ASSEMBLING THE MOVING PARTS ASSEMBLY

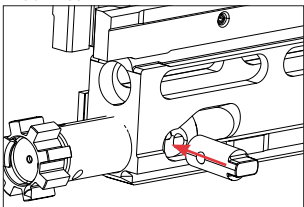
1. Insert the bolt into the front of the bolt carrier body, ensure that the extractor is positioned on the right side (Figure 52).
2. Insert the bolt cam pin, ensuring the tab is horizontal (Figure 53).
3. Insert the firing pin from the rear.
4. Insert the firing pin retaining pin until firmly seated. The firing pin retaining pin will not be completely flush with the bolt carrier when firmly seated.

FIGURE 52



Install bolt to bolt carrier body.

FIGURE 53



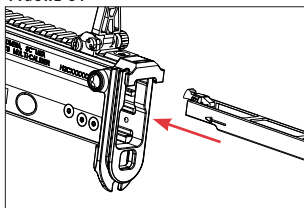
Install the cam pin.

NOTICE! DO NOT USE EXTREME FORCE ON THE FIRING PIN RETAINING PIN. IT IS NOT DESIGNED TO FIT FLUSH INTO THE BOLT CARRIER. APPLYING EXTREME FORCE TO THE FIRING PIN RETAINING PIN COULD RESULT IN PERMANENT DAMAGE.

21.3. INSTALLATION OF THE MOVING PARTS ASSEMBLY

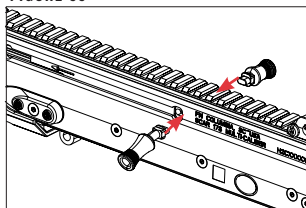
1. Install the charging sled, latch first and oriented up, into the top raceway in the rear of the receiver (Figure 54). Slide it forward until the charging handle pockets are visible in the opening at the rear of the charging handle slots.
2. Insert the charging handles into the charging sled and slide the charging sled fully forward into its locked position (Figure 55). The charging handles can be placed on either side based on user preference. One or both charging handles may be used. The offset charging handle may be placed oriented angled up or down.
3. Insert bolt carrier front rail onto the bolt carrier guide rails inside of the receiver frame, with the latch interface oriented up, until the second set of pads are resting on the rear of the guide rails (Figure 56).
4. Install the recoil spring assembly into the bolt carrier body. Make certain that the narrow end of the guide rod retaining plate is oriented to the top of the receiver.

FIGURE 54



Install the charging sled.

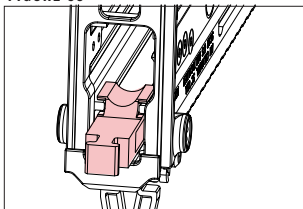
FIGURE 55



Install the charging handles.

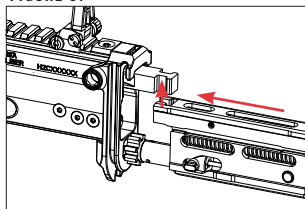
- Slide the bolt carrier body onto the t-slot on the bolt carrier front rail. Ensure the upper portion of the bolt carrier body is aligned with the bolt carrier guide rails inside the receiver frame and the bolt is fully forward in the bolt carrier body (Figure 57).
- Pushing on the recoil spring assembly, slide the bolt carrier assembly all the way forward into the receiver. You may need to apply downward pressure on top of the guide rod retaining plate to clear the receiver backplate in order to slide the bolt carrier assembly all the way forward (Figure 58).

FIGURE 56



Install the bolt carrier front rail.

FIGURE 57



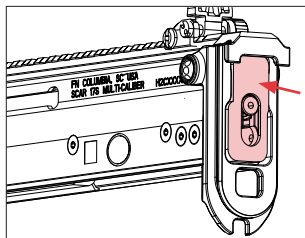
Install bolt carrier body to bolt carrier rail.

IMPORTANT: BE SURE THAT THE GUIDE ROD RETAINING PLATE IS FULLY SEATED INTO THE BACKPLATE OR IT WILL PREVENT THE BUTTSTOCK FROM SLIDING INTO PLACE.

21.4. INSTALLATION OF THE BUTTSTOCK MODULE

- Install the buttstock module by pressing in on the retaining plate and sliding the buttstock module on the backplate until seated (Figure 59).

FIGURE 58

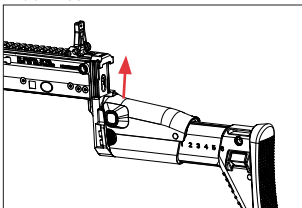


Fully seat recoil spring assembly plate.

21.5. INSTALLATION OF THE TRIGGER MODULE

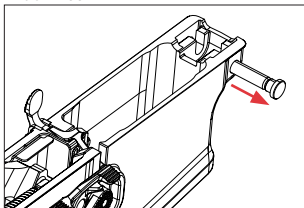
1. Ensure that the takedown pin is pushed completely to the right of the trigger module (Figure 60).
2. Ensure that the hammer is cocked prior to re-installing the trigger module. If the hammer is not cocked (Figure 61), press it down into the cocked position for assembly (Figure 62).

FIGURE 59



Install buttstock module.

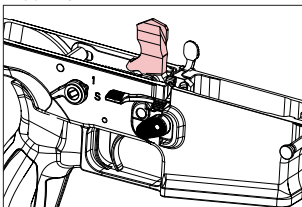
FIGURE 60



Takedown pin out.

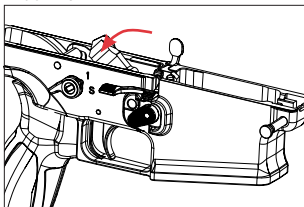
3. Place the trigger module into position, ensuring the rear protrusion engages the notch on the backplate at a slight angle (Figure 63).
4. Carefully rotate the trigger module into the receiver frame, pushing it to the rear (Figure 64).
5. Ensure the trigger module is fully seated to the rear before pushing the

FIGURE 61

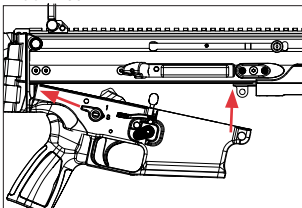


Hammer not cocked.

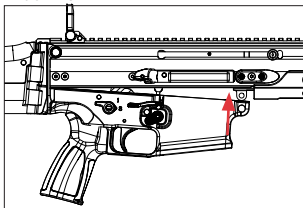
FIGURE 62



Cocking the hammer.

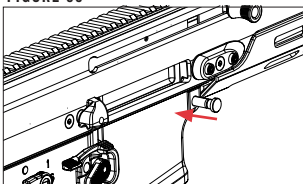
FIGURE 63

Installing the trigger module.

FIGURE 64

Rotate the trigger module into place.

takedown pin to the left and securing the trigger module to the receiver assembly (Figure 65). Your firearm is now fully assembled. Immediately confirm that the safety selector is in the “on safe” position. Take time to wipe down and clean all external surfaces as explained under “Cleaning and Maintenance Suggestions.” Perform the function check as explained in Section 21.6.

FIGURE 65

Press in on takedown pin to seat.

21.6. FUNCTION CHECK

With the rifle assembled, perform a function check to ensure proper re-assembly.

1. Operate the charging handle, making certain the bolt assembly moves freely.
2. Operate the safety selector, making certain that the safety selector moves between “on safe” and “off safe” freely.
3. Place the safety selector in the “on safe” position and properly store the rifle.

22. INCLUDED ACCESSORIES

⚠WARNING

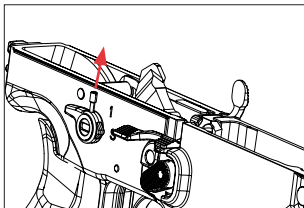
BEFORE MOUNTING OR REMOVING ACCESSORIES, PLACE THE SAFETY SELECTOR IN THE “ON SAFE” POSITION. REMOVE THE MAGAZINE, LOCK OPEN THE BOLT AS EXPLAINED IN SECTION 10.2 AND MAKE CERTAIN THE CHAMBER IS COMPLETELY UNLOADED. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

22.1. SAFETY SELECTOR LEVERS

The FN SCAR ships with two safety selector levers, a long and short offset, installed on the rifle along with a third non-offset “center” lever in the packaging. These levers can easily be interchanged to meet the user’s needs and preferences. Offset levers can be flipped to provide the offset to the top or bottom orientation.

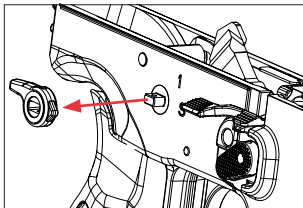
1. Remove the trigger module as explained in Section 19.1.
2. Remove the safety selector lever you wish to change by using a 5/64” flathead screwdriver to unscrew the safety selector lever screw located on either the top or bottom of the lever, depending on how the lever is installed (Figure 66).

FIGURE 66



Remove the selector lever screw.

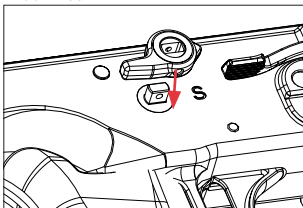
FIGURE 67



Remove selector lever from selector cam.

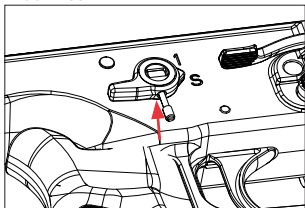
3. Remove the screw and pull the lever away from the trigger module and off the safety selector cam (Figure 67).
4. Slide the desired safety selector lever onto the safety selector cam in the preferred orientation (Figure 68).
5. Reinsert the safety selector lever screw into the larger hole of the safety selector lever and hand-tighten with a 5/64" flathead screwdriver until the screw is flush with the safety selector lever body (Figure 69). Do not over tighten.

FIGURE 68



Install selector lever to cam.

FIGURE 69



Install selector lever screw.

6. Reinstall your trigger module as explained in Section 21.5.
7. Perform a function check as explained in Section 21.6.

NOTICE! ENSURE THERE IS ALWAYS A SELECTOR LEVER INSTALLED ON BOTH SIDES OF THE SAFETY SELECTOR CAM. THE INCLUDED SAFETY SELECTOR LEVERS CAN BE INSTALLED ONTO THE LEFT OR RIGHT SIDE OF THE SELECTOR LEVER CAM. THE OFFSET SAFETY SELECTOR LEVERS CAN BE INSTALLED WITH THE LEVER BIASED TOWARDS THE TOP OR BOTTOM OF THE SELECTOR. HOWEVER, THE SAFETY SELECTOR SCREW MUST BE INSTALLED THROUGH THE LARGER HOLE IN THE SAFETY SELECTOR LEVER BODY.

22.2. HEAT SHIELD

The FN SCAR includes a polymer heat shield to cover the gas block and gas regulator when firing. This heat shield can be installed into the left or right receiver window to protect the user's hands from gases emitting from the gas system and from a heated gas block and regulator. It is recommended that the heat shield be installed on the side opposite of the firing hand to protect the user's forward support hand.

▲WARNING

IF THE RIFLE HAS BEEN RECENTLY FIRED, THE RECEIVER, BARREL, GAS BLOCK AND GAS REGULATOR MAY BE HOT TO THE TOUCH.

To install the heat shield:

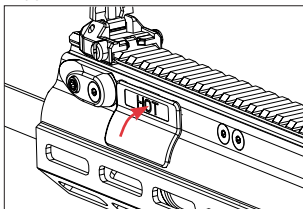
1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the “on safe” position as explained in Section 9. Lock the bolt to the rear as explained in Section 10.2.
2. Place the ledge located on the inside of the heat shield onto the bottom of the selected receiver window (Figure 70).
3. Swing the top of the heat shield up towards the receiver, until the heat shield contacts the receiver (Figure 71).

FIGURE 70



Hooking the heat shield.

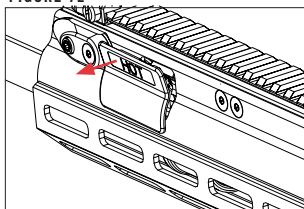
FIGURE 71



Installing the heat shield.

4. Press the heat shield towards the receiver and into the window until it snaps into place.
5. To remove the heat shield, use the tab at the top left of the heat shield to pry it away from the receiver (Figure 72). Alternatively, press on the inside of the heat shield from the opposite receiver window to remove the heat shield.

FIGURE 72



Removing the heat shield.

22.3. M-LOK QD SLING MOUNT

The FN SCAR includes an M-LOK QD Sling Mount that can be mounted on the receiver fore-end according to the user's needs. To install the sling mount:

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the "on safe" position as explained in Section 9. Lock the bolt to the rear as explained in Section 10.2.
2. Align the QD Sling Mount to the desired position on the fore-end and insert it flush with the mounting surface.
3. Secure the M-LOK screws using a 5/32" hex wrench (Do not exceed 35 in/lbs.).

22.4 VERTICAL FOREGRIP

The FN SCAR 16S and 17S include an M-LOK vertical foregrip that can be mounted on the receiver fore-end according to the user's needs. To install the vertical foregrip:

1. Remove the magazine and make certain the rifle is completely unloaded and the safety selector is in the "on safe" position as explained in Section 9. Lock the bolt to the rear as explained in Section 10.2.

2. Align the M-LOK vertical foregrip to the desired position on the fore-end and insert it flush with the mounting surface.
3. Secure the M-LOK screws using a 5/32" hex wrench (Do not exceed 15 in/lbs.).

23. TAKING CARE OF THE RIFLE

NOTICE! YOUR RIFLE SHOULD BE INSPECTED EVERY 5,000 ROUNDS OR ONCE A YEAR BY A QUALIFIED GUNSMITH OR THE FN SERVICE CENTER BECAUSE DAMAGE, WEAR AND CORROSION ARE NOT ALWAYS VISIBLE FROM THE OUTSIDE. LAW ENFORCEMENT PERSONNEL SHOULD CONTACT THEIR DEPARTMENTAL ARMORER WHO WILL INSPECT THE RIFLE ON A YEARLY BASIS.

NOTICE! IF THE OPERATION OF THE RIFLE SEEMS ABNORMAL, CONTACT THE FN SERVICE CENTER. LAW ENFORCEMENT PERSONNEL SHOULD REPORT IT TO THEIR DEPARTMENTAL ARMORER IMMEDIATELY.

- Always keep the rifle in immaculate condition and good working order.
- Always clean and lubricate the rifle after use.
- Regularly inspect the rifle, its parts and accessories.

The frequency at which the rifle should be cleaned and lubricated depends on external factors. The weather and shooting conditions that expose your rifle to dirt, moisture, salt or sand can affect the function of your firearm.

Excessively dirty ammunition may also require more frequent cleaning. Clean and lubricate your rifle after every use or if exposed to conditions that could adversely affect the finish or function of your rifle. In the case of intensive shooting, the rifle should be cleaned every 500 rounds. A minimum cleaning includes wiping down the rifle and lubricating key parts. It is important to keep your rifle clean and correctly lubricated. Most regular maintenance also includes disassembly of the rifle and cleaning the barrel. A firearm brought out of prolonged storage should also be cleaned before

shooting. Accumulated moisture and dirt, or solidified grease and oil, can prevent the firearm from operating properly.

24. WARRANTY, SERVICE AND TECHNICAL QUESTIONS

NOTICE! ALL FFL HOLDERS, TO AVOID UNNECESSARY RETURN SHIPPING DELAYS PLEASE SUBMIT AN FFL WHEN A FIREARM IS SENT IN FOR SERVICE.

When returning your FN firearm for servicing you must do the following:

1. Complete the online sign-up form and register to request service via FN's website, www.fnamerica.com.
2. Be sure it is completely unloaded.
3. Package it securely in a double-packed cardboard container.
4. Include a copy of your service request confirmation with your firearm that clearly describes the nature of your repair concerns or service desired. If the service form is NOT included with your firearm your service will be delayed.
5. Include a daytime phone number where you can be reached.
6. Never return ammunition with your firearm. It is against postal and most commerce regulations.
7. Remove all accessories. FN America is not responsible for lost or damaged aftermarket accessories.
8. Do not remove any compliant parts or features required by law.

IMPORTANT: FN AMERICA IS NOT RESPONSIBLE FOR DAMAGE INCURRED DURING SHIPPING.

IMPORTANT: ANY ADDITION TO YOUR FN FIREARM OF NON-FN AFTERMARKET ACCESSORIES (SUCH AS SUPPRESSORS, TRIGGERS, MUZZLE DEVICES, STOCKS, ETC.) IS CONSIDERED A MODIFICATION OF YOUR FIREARM FROM ITS ORIGINAL CONFIGURATION, WHICH MAY VOID YOUR WARRANTY. WE ARE UNABLE TO ADAPT EACH FIREARM FOR EVERY VARIABLE EFFECT THAT MIGHT OCCUR WHEN YOU INSTALL A THIRD-PARTY MANUFACTURER'S ACCESSORY ON AN FN FIREARM.

Therefore, FN disclaims all responsibility and liability for any damage caused to you and/or your firearm as a result of aftermarket accessory use. If an aftermarket accessory causes damage to you and/or your firearm, please address your concerns with the accessory manufacturer.

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR FN FIREARM, IT IS YOUR RESPONSIBILITY TO CONTACT FN CUSTOMER SERVICE AT 1-800-635-1321 BEFORE USING THE FIREARM.

This owner's manual should always accompany this firearm and be transferred with it upon any change of ownership.

For technical questions about service or your firearm, or if your FN product should require service or repair contact the FN Service Center in Columbia, South Carolina. Law enforcement users should contact their department armorer.

If you have any questions about this owner's manual or other FN products, contact:

FN Service Center

(800) 635-1321

797 Old Clemson Road

customerservice@fnamerica.com

Columbia, SC 29229

www.fnamerica.com

25. TECHNICAL SPECIFICATIONS

Specification	FN SCAR 16S	FN SCAR 17S	FN SCAR 20S
Caliber and Twist Rate	Refer to your rifle's barrel inscription as explained in Section 11.		
Length (in.)	34.75 – 37.25	36.0 – 38.5	41.25 – 43.0
Height (in.) with magazine	11	10.25	8.25
Width (in.)	3.2	3.2	3.2
Weight w/ Empty Magazine (lbs.)	8.7	8.9	10.7
Length of Pull (in.)	11.75 – 14.25	12.0 – 14.5	13.25 – 15.0
Standard Barrel Length (in.)	16.25	16.25	20
Magazine Capacity	10/30	10/20	10
Sight Radius (in.)	19.5	19.5	N/A
Trigger Pull (lbs.)	4.75-7.75 Single Stage		3.5-4.5 Two Stage

All specifications subject to changes without notice.

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