





SEEKINS PRECISION

HAVAK

FIRST AND FOREMOST, THANK YOU FOR INVESTING IN A SEEKINS PRECISION RIFLE.

Congratulations, you are now the proud owner of a Seekins Precision rifle. Whether this is your first purchase of a Seekins Precision manufactured product or you have made many purchases along the way, we are happy to have you join our family.

When we established Seekins Precision, LLC back in 2004, there were no thoughts of grandeur, it was simply to be able to make a living from doing something that we loved. The entrepreneur spirit is deeply ingrained into Glen's DNA and it was easy to see that corporate life wasn't for him. We started off on our adventure while our realization of the American Dream began to unfold early on, we have continued to be blessed along the way.

Our focus was and continues to be to design, develop, and manufacture the highest quality and innovative parts with the best manufacturing equipment offered. Each rifle and part is engraved with our name and we stand behind them 100%. We've focused so heavily on quality because that is what we expect from our own purchases, and what we guarantee our customers will experience. It's not fluff. This is the real deal and has been since day one.

When we say welcome to the family, we mean it. It is lifestyle that we've built here at Seekins from start to finish. This is our version of the American Dream and we are so happy to get to share it with you.

– Katie Seekins



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READ AND UNDERSTAND THIS MANUAL PRIOR TO OPERATING THE FIREARM.

CAUTION:

This is a rifle. If carelessly or improperly handled, negligent discharges can occur potentially causing injury, death, or damage to property.

NOTICE:

Seekins Precision, LLC shall not be responsible for injury, death or damage from intentional or negligent discharge of this firearm when used for any purposes or when employed in a manner other than designed.

Careless or improper handling, unauthorized adjustment or parts replacement, neglect, poor storage and the use of the wrong ammunition will void any warranty extended by Seekins Precision.

Rules of Gun Safety

1. Treat every firearm as if it were loaded.
2. Never point your firearm at anything other than your target.
3. Protect your vision and hearing by using eye and ear protection when shooting.
4. Keep your trigger finger off the trigger and out of the trigger guard until you intend to fire, and keep the safety on until you intend to fire.
5. Be sure of your target and what lies beyond it.
6. Keep all firearms properly stored out of the reach of children.
7. Do not operate a firearm while under the influence drugs or alcohol.





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GENERAL SAFETY

- When handling any firearm, always point the muzzle in a safe direction regardless of the rifle's condition.
- Make sure the firearm is clear and unloaded as soon as you pick it up.
- Ensure the chamber is clear by looking through the ejection port.
- Never look down the barrel of any firearm and never point the muzzle at anything you do not intend to shoot.
- Know your intended target and what lies beyond it prior to firing. Ricochets can occur, posing a safety hazard to persons and property within the vicinity, therefore avoid shooting into water and hard objects.
- Ensure that you're firing the correct caliber ammunition through your firearm.
- Check your rifle's bore to ensure it is free of obstructions before firing. In the event that the firearm is dropped or the muzzle touches the ground, unload and inspect the bore to ensure it is free of debris.
- While in transport, the firearm should be placed in a safe condition with the magazine removed, bolt carrier locked open to the rear, selector lever set to safe, and the muzzle facing in a safe direction.



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SAFETY FEATURES

The 2-position safety lever is located on the right side of the bolt shroud. If the lever is rearward and level with the “S,” the gun is on safe, rendering the trigger inoperative. Once you are on target ready to fire,

simply push the safety lever forward to the “F,” to fire. Never trust your rifle being on safe. Regardless of its condition the safety should never be viewed as means to compensate for improper or careless handling.

SAFETY LEVER IN “S” POSITION



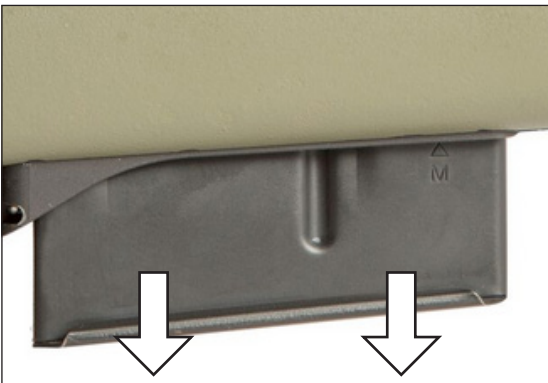
SAFETY LEVER IN “F” POSITION





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HAVAK magazine requires removal of spacer from bottom metal.

DETACHABLE MAGAZINES

The magazine seats into the bottom metal of your rifle. To remove it, push in the magazine release located on the trigger guard.

After reinserting the magazine, pull down on it to ensure it is properly seated.

Magazines that will work the HAVAK include but are not limited to: Accuracy International AICS, Accuracy International AW, Magpul PMAG5, and Accurate Ai Mag.



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TO LOAD THE RIFLE

- 01** Make sure the rifle is on safe and point in a safe direction.
- 02** Load a magazine with ammunition.
- 03** Insert the magazine into the mag well.
- 04** Cycle the bolt action to chamber a round.
- 05** Point at intended target, and take the rifle off safe.
- 06** Fire!

TO UNLOAD THE RIFLE

- 01** Make sure the rifle is on safe.
- 02** Ensure the rifle is pointed in a safe direction.
- 03** Depress the magazine catch, and pull the magazine down.
- 04** Cycle the bolt action to remove the potentially chambered round.
- 05** Keep the rifle cleared and on safety while being stored.



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GENERAL DISASSEMBLY AND CLEANING

CAUTION: ENSURE YOUR FIREARM IS UNLOADED PRIOR TO DISASSEMBLY AND CLEANING.

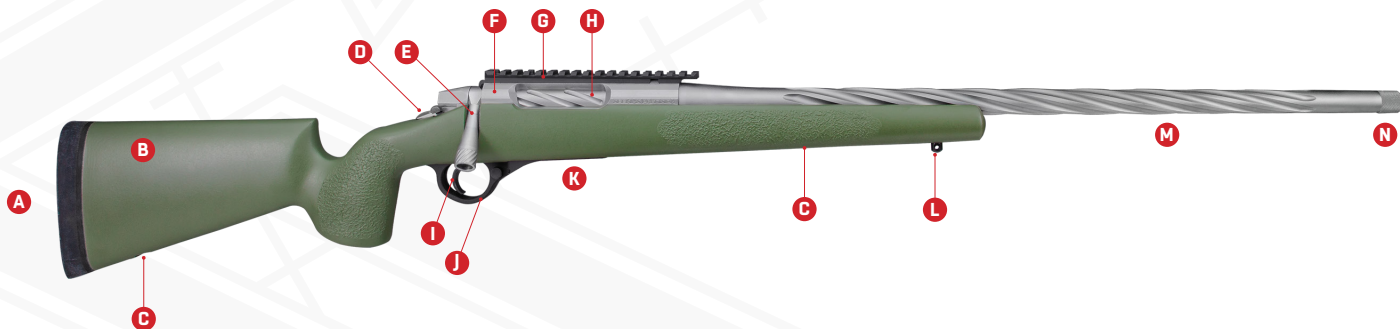
- 01** Ensure the rifle is unloaded and pointed in a safe direction.
- 02** Depress the bolt release located on the left-hand side of the rifle.
- 03** While depressing pull the bolt rearward away from the rifle.
- 04** Once the bolt is detached from the rifle, wipe down with oil.
- 05** Clean your bore at this time using a cleaning rod, remember not to drag a contaminated patch back through the rifle.
- 06** To reinsert the bolt, align the lugs and insert it back into the rifle.
- 07** Ensure the bolt is secure by cycling the rifle, and toggling between safety and fire.
- 08** Leave the gun on safe and store accordingly.



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RIFLE DIAGRAM AND PART LIST



- | | |
|----------------------------|--------------------------|
| A Butt Stock | H Bolt Body |
| B Stock | I Trigger |
| C Flush Cup | J Trigger Guard |
| D Safety Selector | K Magwell |
| E Bolt Knob | L QD Stud |
| F Receiver Assembly | M Barrel |
| G Picatinny Rail | N Threaded Muzzle |





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BEYOND MOA GUARANTEE

ASK NOT WHAT YOUR RIFLE CAN DO FOR YOU, ASK [YOURSELF] WHAT YOU CAN DO WITH YOUR RIFLE.

A gun is only as innovative as the manufacturer, accurate as the optics, and reliable as the shooter. We hold up our end of the deal, and wholeheartedly guarantee that this rifle will suit your needs as a sportsman.

We refuse to lump our customers into a singular category guaranteeing them 1/2 MOA at 100 yards. The way we look at it, you can't put a price on accuracy. We recognize and have considered that each of our customer's demands are unique, and therefore refuse to send a cookie-cutter guarantee out with each new rifle. So long as it's a Seekins rifle, unrivaled innovation and out of the box precision is our assurance.

Our Beyond MOA Guarantee is ultimately your satisfaction. If for any reason you are unsatisfied with your rifle's performance, we will send you an RMA form, shipping label, and field test the rifle ourselves, because that is nothing short of the Glen Seekins standard. If the rifle carries a defect, we will repair the rifle or replace it.



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THE SEEKINS WARRANTY

The Seekins Precision warranty is about taking care of our valued customers. From the point of sale to the day when you can no longer pull the trigger on your favorite rifle, we want you to be fully satisfied with the product you purchased.

Our promise to you: We will repair your Seekins Precision brand product in the event it becomes damaged or defective, free of charge. If an instance arises where your product cannot be repaired, we will replace it with a product in perfect working order of equal or better physical condition.

In our view, life happens, and when damage occurs to your valued firearms and accessories, it doesn't matter whose fault it was or where you purchased it. If it carries the Seekins Precision engraving, you can count on the Seekins Precision warranty.

Fully transferable, no warranty card to fill out, no receipt to hang on to.

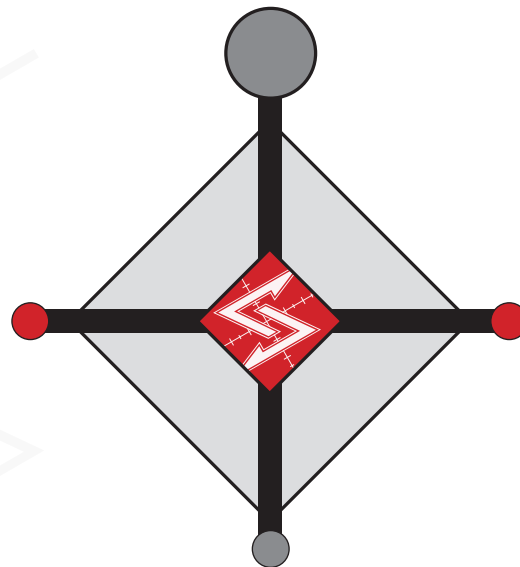
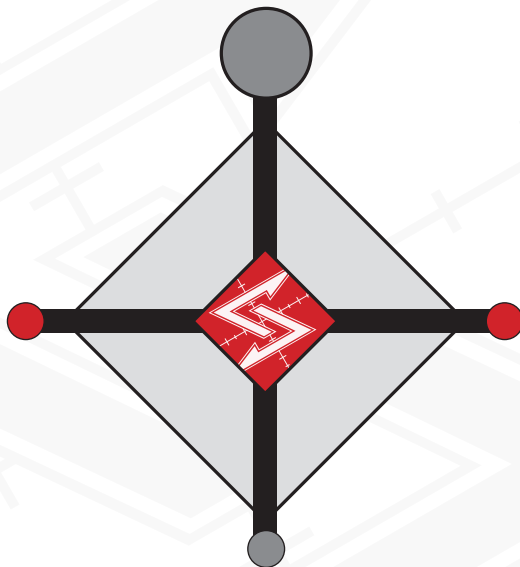
That is our promise, and welcome to the family.





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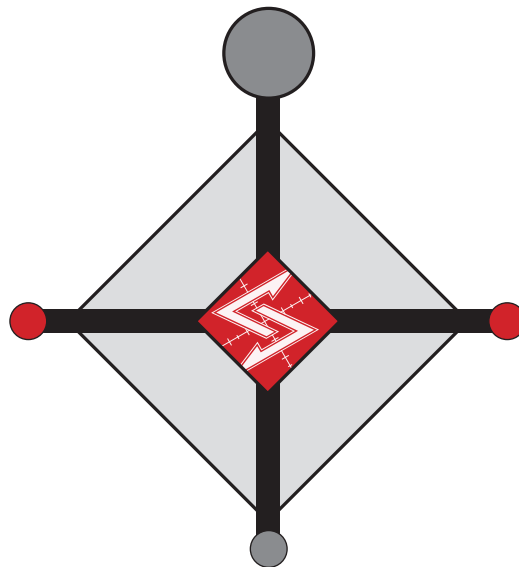
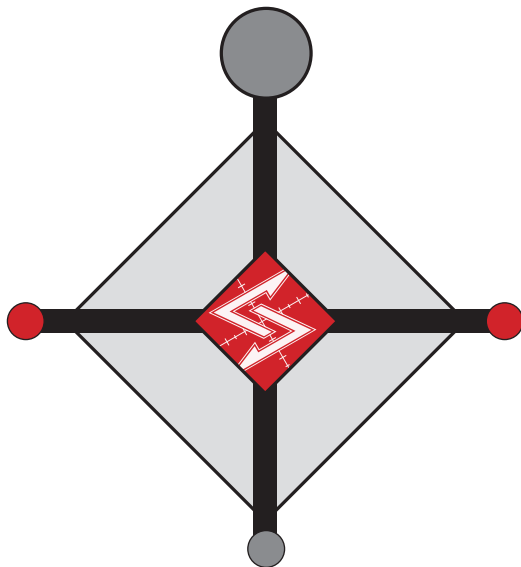
GROUP A	Gun Caliber		Primer	
	Powder		Case	
	Grains		Group Size	
	Bullet		Velocity	
	Seat Depth			

GROUP B	Gun Caliber		Primer	
	Powder		Case	
	Grains		Group Size	
	Bullet		Velocity	
	Seat Depth			



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GROUP C	Gun Caliber		Primer	
	Powder		Case	
	Grains		Group Size	
	Bullet		Velocity	
	Seat Depth			

GROUP D	Gun Caliber		Primer	
	Powder		Case	
	Grains		Group Size	
	Bullet		Velocity	
	Seat Depth			



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